



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW1205G00132-3G

Job Sheet 191293



Part No: RBW1205G00132-3G

Job Qty: 1 pcs

Part Name: Helicopter Servicing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/26/19

Job Tracking No:

Due Date: 5/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW1205G00132-3G Rev J IPP Rev A 18.02.13 New issue DP Verify DD/IPP Rev. B 19.02.14 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	Small Fab - 1	1 pcs	5/1/19		0.00	1.00	Small Fab - 1		DAS 71 9-89 19-4-25
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
100	Small Fab - 2 - B4B	1 pcs	5/1/19		0.00	1.00	Small Fab - 1 - B4B		DAS 71 9-89 19-4-26
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
120	QC 5	1 pcs	5/1/19		0.00	0.00	QC 4 - 26		DAS 40 9-89 APR 26 2019
							QC 4 - 28		
							QC 4 - 42		
							QC 4 - 58		
							QC 4 - 6		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
130	Packaging 3-1 - Stock - B4B	1 pcs	5/1/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		

Plex 2/26/19 12:37 PM Dart.lajeunesse.marie

					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	DAS
					Packaging 3 - 34 - B4B	21
					Packaging 3 - 35 - B4B	9-39
					Packaging 3 - 36 - B4B	APR 26 2019
140 QC 21 - FG	1 pcs	5/1/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	DAS
					QC 21 - FG - 53	21

Part Op 95 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1610-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW1205G00132-3G-9 and RBW1205G00132-3G-11 to RBW1205G00132-3G-19 foam as per DWG. 6-Glue foam to case and pack case as per DWG

100 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1610-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW1205G00132-3G-9 and RBW1205G00132-3G-11 to RBW1205G00132-3G-19 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: *GA Floor left*

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1610-E	Case	1 Ea (1 ea)	95-Small Fab - 1	<i>S163222</i>
52375K36	Tubing	10 ft (10 ea)	100-Small Fab - 2 - B4B	<i>S118662</i>
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	100-Small Fab - 2 - B4B	<i>S145165</i>
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	100-Small Fab - 2 - B4B	<i>S10767</i>
RBW109-3501-08-115	Adapter, Landing Gear Shockstruts Nitrogen Change	1 pcs (1 ea)	100-Small Fab - 2 - B4B	<i>S120827</i>
RBW1205G00132-3G-11	Location Placard	1 pcs (1 ea)	100-Small Fab - 2 - B4B	<i>S154413</i>
RBW1205G00132-3G-13	Bottom Foam use in case APP-1610-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	<i>S109916</i>
RBW1205G00132-3G-19	Top Foam use in case APP-1610-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	<i>S109917</i>
RBW1205G00132-3G-9	Contents Placard	1 pcs (1 ea)	100-Small Fab - 2 - B4B	<i>S154415</i>
RBW1205G00231-3G	Main Rotor Damper Oil Filling Adapter	1 pcs (1 ea)	100-Small Fab - 2 - B4B	<i>S114994</i>
RBW1205G00332-3G	Main Gear Box Oil Draining Hose	1 pcs (1 ea)	100-Small Fab - 2 - B4B	<i>S140167</i>
RBW7839-2G	IGB & Tail Rotor Gear Box Oil Draining Hose	1 pcs (1 ea)	100-Small Fab - 2 - B4B	<i>S041100 S157847</i>
RBWA353A04	Pmc Oil Filling Quick Disconnect	1 pcs (1 ea)	100-Small Fab - 2 - B4B	<i>S175732</i>
RBWAFS482B	Wheel Brake Wrench	2 pcs (2 ea)	100-Small Fab - 2 - B4B	<i>S147809</i>
RBWSTI3045	Nitrogen Tire Inflator	1 pcs (1 ea)	100-Small Fab - 2 - B4B	<i>S164705</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
95-Small Fab - 1	APP-1610-E	1	5	0
100-Small Fab - 2 - B4B	52375K36	10	45	0
	97524A032	4	422	0
	RB41011	1	401	0
	RBW109-3501-08-115	1	4	0
	RBW1205G00132-3G-11	1	3	0
	RBW1205G00132-3G-13	1	4	0
	RBW1205G00132-3G-19	1	4	0
	RBW1205G00132-3G-9	1	3	0
	RBW1205G00231-3G	1	0	0
	RBW1205G00332-3G	1	3	0
	RBW7839-2G	1	2	0
	RBWA353A04	1	1	0
	RBWAFS482B	2	15	0
	RBWSTI3045	1	0	0

Part Specifications

Specifications could not be found.

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Container No: S175544



Part: RBW1205G00132-3G

Job No: 191293

Serial No/Batch: S175544

Revision: J

Inspector:

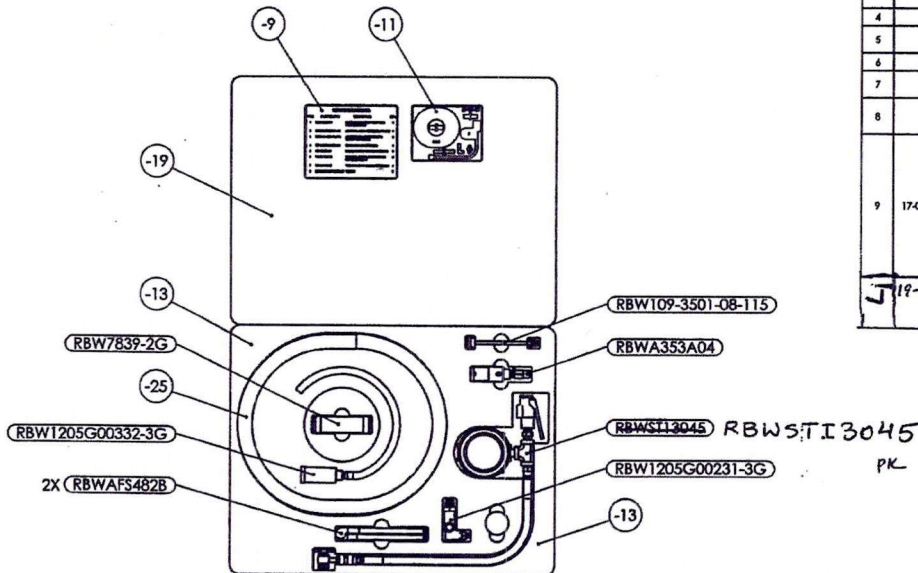
Exp Date:

Instructions:

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Date: 04/25/19

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		REVISIONS		DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		ADDED -19 TOOL TOP CUSHION AND PAGE 4.		4/31/2010	WP	RW
2		ADDED RADII TO L SHAPE CUT OUT FOR BETTER FINGER ACQUISITION.		5/6/2010	WP	RW
3		DELETED -1A, -1B, -1C FROM BOTTOM CUSHION & ATTACHED TO HOSE. DELETED 84.00 CUTOUT FROM CENTER OF BOTTOM CUSHION. CHD DEPTH OF HOSE CUT OUT FROM 4.75 TO 3.75. CHD CENTER POST FROM 68.25 TO 63.50 TO ALLOW MORE ROOM FOR HOSES. CHD ROM 1/IN -1, -3, & -5. CHD -1B FROM 142700 CASE. CORRECTED -3 P/N FROM RBW109-3501-08-115.		4/21/2011	RJC	DW
4		SHI 3 UPDATED -7 CUTOUT, SHI, 4 ADDED CUTOUTS FOR TIRE INFLATOR, REMOVED FROM BOX.		12/27/2011	JAG	
5		-11 MODIFIED PLACARD TO MATCH BOTTOM TOOL CUSHION -13 MODIFIED CUTOUT FOR TIRE INFLATOR. ADDED CUTOUT FOR -11, ADDED CUTOUTS FOR FIT.		4/25/2012	JAG	
6		CORRECTED -19 81.20 HOLE CUT OUT LOCATION 180° TO FIT LID PROPERLY.		9/24/2012	RJC	SE
7		-11 MODIFIED PLACARD FOR RBW7839-2G, -13 (FOAM) MODIFIED CUTOUT @ TO ALLOW FOR RBW7839-2G, -19 CHD PLACARD CUTOUT DEPTH WAS .07 S. 125		1/17/2013	BBA	SE
8		REDRAWN IN SOLIDWORKS, -9 CORRECTED ITEM -3 T/N WAS RBW109-351-08-115 S RBW109-3501-08-115. ADDED -21 & -23 RIVET AND WASHER FOR PLACARD, -9 & -11 WAS B/O S MANUFACTURED, -19 CHD LOCATION OF CUTOUT ON BACKSIDE.		10/14/2013	JAG	RW
9	17-0122	CHD DRAWING NUMBER WAS RBW1205G00131-3G S RBW1205G00132-3G. UPDATED TO NEW STANDARD, -1 REPLACED W/ RBWA353A04, -3 REPLACED W/ RBW1205G00231-3G, -3 REPLACED W/ RBW109-3501-08-115, -4 REPLACED W/ RBW1205G00231-3G, -5 REPLACED W/ RBW7839-2G, -6 REPLACED W/ RBWA353A04, -7 REPLACED W/ RBW1205G00231-3G, -9 DELETED DIMS AREA, SIZE 1/8, APICAL SIZE 3/16. CHD DIM WAS 1.00 S .04. CHD TOLERANCES WAS ±.005 S ±.010, WAS ±.01 S ±.001. ADDED ITEM 8 TUBING TO PLACARD, -11 ADDED ITEM #8. CHD DIM WAS 1.00 S .04. CHD TOLERANCES WAS ±.005 S ±.010, WAS ±.01 S ±.001, -13 REDESIGNED TO FIT -25. CHD DIMS WAS 2.50 S 1.00, WAS 2.50 S 1.00 S 1.00. CHD B/O REF WAS 5.83 X 14.42 X 18.87 LB. SPECIALTY S 8.40 X 17.21 X 20.30 (CASE SOLUTIONS). CHD MATL WAS 720 BLACK S ETHAFOAM 220 BLACK. CHD TOLERANCES WAS ±.005 S ±.010, WAS ±.01 S ±.001. CHD DIM WAS 4X 8.50 S 10X 8.50. DELETED DIM 2X 8.50 S 1.00. -18 CHD B/O REF WAS 4.44X15.50 S 4.44X15.50. -17 REPLACED W/ RBW1011, -19 CHD B/O REF WAS 1.73 X 14.22 X 18.63 LB. SPECIALTY S 2.01 X 17.21 X 22.30 (CASE SOLUTIONS). CHD MATL WAS 720 BLACK S ETHAFOAM 220 BLACK. REDESIGNED TO FIT IN LARGER CASE. CHD TOLERANCES WAS ±.005 S ±.010, WAS ±.01 S ±.001, -36 TUBING ADDED TO ROM QTY 1.		4/19/2017	DPD	JAG
J 19-543		ITEM #7 WAS RBWSTI3045 IS RBWSTI3045		1/31/2019	PK	PK.

SEE ATTACHED DEVIATION

ASSY QTY	B/O	Part #	QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		1		PMC OIL FILLING QUICK DISCONNECT	RBWA353A04		1
		1		ADAPTER, M/R DAMPER OIL FILLING	RBW1205G00231-3G		1
		1		ADAPTER, L/G SHOCKSTRUTS NITROGEN CHARGE	RBW109-3501-08-115		1
		1		HOSE, MGB OIL DRAINING	RBW1205G00332-3G		1
		1		HOSE, IGB & TGB OIL DRAINING	RBW7839-2G		1
		2		WRENCH, WHEEL BRAKE RESER COVER REM/RET	RBWAFS482B		1
		1		TIRE INFLATOR GAUGE, NITROGEN	RBW1205G00231-3G		1
		-9	1	CONTENTS PLACARD	PLASTIC	RBWSTI3045	2
		-11	1	LOCATION PLACARD	PLASTIC		3
B/O	-13	1		BOTTOM FOAM	ETHAFOAM 220, BLACK	8.40 X 17.21 X 20.30 (CASE SOLUTIONS)	4
B/O	-15	1		CASE	PLASTIC	PELICAN 8APP-1610-E	N/S
B/O	-19	1		TOP FOAM	ETHAFOAM 220, BLACK	2.01 X 17.21 X 22.30 (CASE SOLUTIONS)	5
B/O	-25	1		TUBING	PVC W/ POLYESTER BRAD	83/4 I.D. X 81-1/32 O.D. X 10FT, DUROMETER 70A (MCMASTER-CARR #52275K36)	1
B/O		1		DART PLACARD	ALUMINUM	RS41011	N/S

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RETURN TO

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SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 191293 MJS

19-02-26

PK. Pnd.

NOTE:

REF. AGUSTA T/N: 3G1205G00132.

DART AEROSPACE	
TITLE HELICOPTER SERVICING KIT	
DWS NO. RBW1205G00132-3G	
REV. 8	
MAT'L: _____ DIMS: _____ FINISH: _____ SPEC: _____ DRAWN BY: PERRITT CHECKED: RJC 07/10/2017 DIMS APPR: AA 07/14/2017 DIMS APPR: JL 07/19/2017 APPROVED: JAG 07/19/2017 SCALE: 1:8 DATE: 4/20/2010 SHEET 1 OF 5	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					